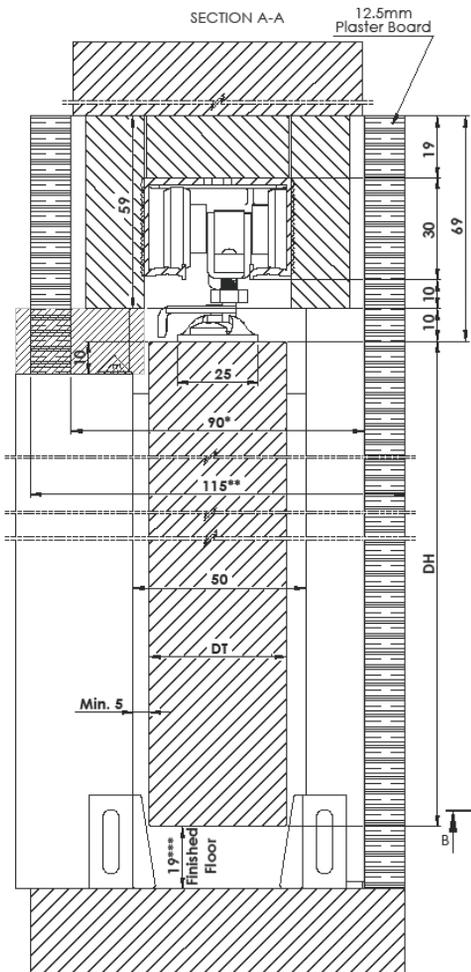


HIDEAWAY™ SERIES POCKET DOOR SYSTEM ASSEMBLY INSTRUCTIONS

HIDEAWAY

Maximum door weight 90kg



*Add 5mm if widening kit is used, 95mm Hideaway Kit thickness

**Add 5mm if using widening kit, 120mm finished wall thickness

****See 61911-Guide for more details and options

DH - Door height, maximum 2743mm

DWi - Door width, maximum 1524mm

DT - Door thickness, Maximum 38mm without adaptor kit
Maximum 44mm with adaptor kit
Maximum 50mm with cavity widening kit

OW - Opening width

OH - Opening height

NOTE:
For door over 44mm widening kit **MUST** be used.

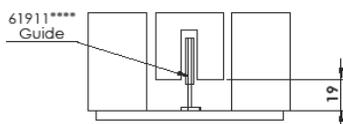
Available Sets				
Part No.	Item Code	Maximum Door Width	Maximum Door Height	Maximum Door Weight
61730	H30	762mm	2032mm	56kg
61736	H36	915mm	2032mm	56kg
61742	H42	1067mm	2032mm	90kg
61842	H42A	1067mm	2743mm	90kg
61848	H48A	1219mm	2743mm	90kg
61854	H54	1371mm	2743mm	90kg
61860	H60A	1524mm	2743mm	90kg



SECTION B-B
Scale 1 : 6

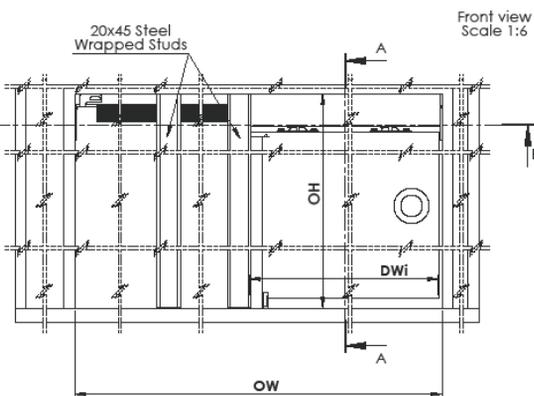


Side view with alternative bottom guide
Scale 1:2



**PRODUCT RANGE
(UK IMPERIAL SIZES)**

MADE FOR 50mm X 100mm STUD WALLS



IMPORTANT!

Before proceeding with the assembly carefully inspect the packaging to make sure the components have not been damaged during transit.

IMPORTANT!

Opening height must be measured from finished floor level (taking account of any flooring)
Opening must be square, plumb with studs and level.

Door meeting require 2 kits and the 61600 jointing kit

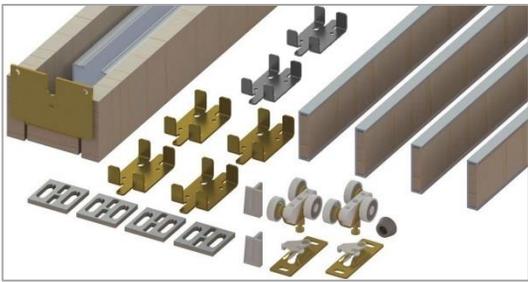
Note!

Instructions are for a 2032mm door, if door is shorter, lower header and cut bottom ends of Split Studs.

All purpose frames, marked to cut to shorter length

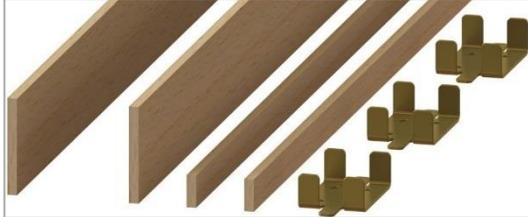
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61848	H48A	1219mm	2743mm	90kg
61854	H54	1371mm	2743mm	90kg
61860	H60A	1524mm	2743mm	90kg

CONTENTS



61730/736/742/842/848/854/860 – POCKET
DOOR KIT

ACCESSORIES



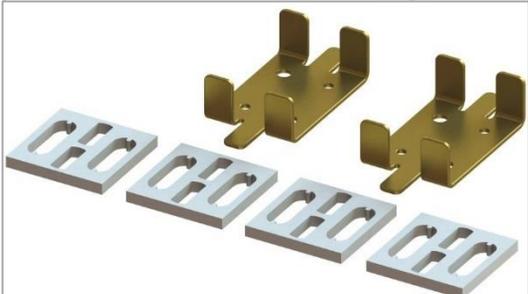
61601 –CAVITY WIDENING KIT (UP TO 50mm
THICK DOORS)



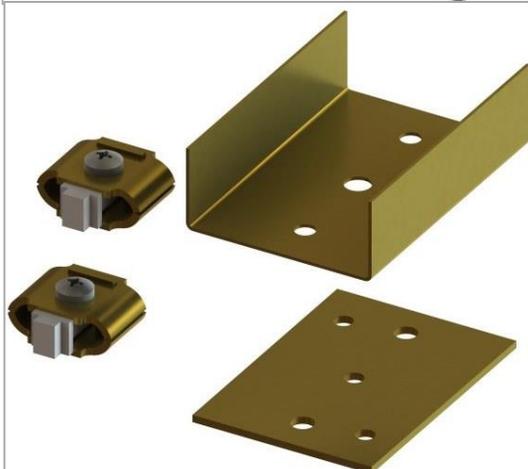
61602 –CAVITY WIDENING PLATES, (UP TO
50mm THICK DOORS)



61700 – COMPONENT KIT



61900 – ADAPTOR KIT (UP TO 44mm THICK DOORS)



61600 – JOINTING KIT

ACCESSORIES (CONTINUED)



61604 – HANGER, 56kg



61607 – HANGER, 90kg



61606 – DOOR STOPS (5pcs), DOOR MOUNTED



61611 – DOOR STOP, TRACK MOUNTED



61910 – BOTTOM GUIDE



95604 – POCKET DOOR 'HOLD OPEN' PISTON



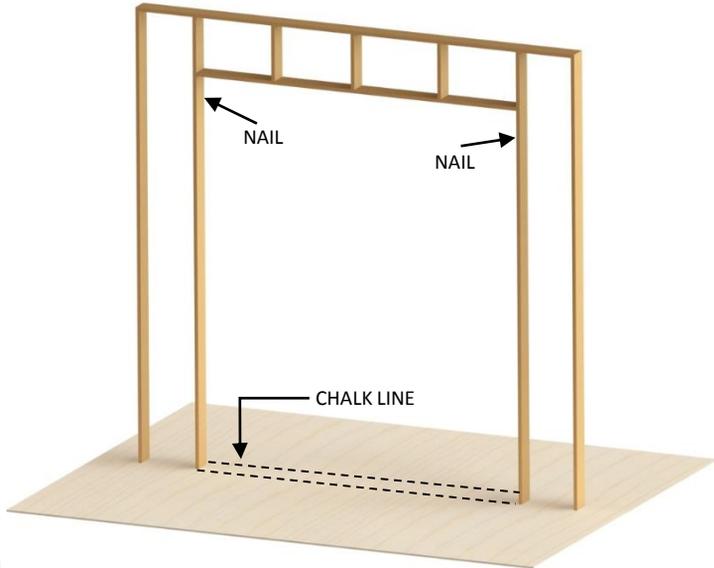
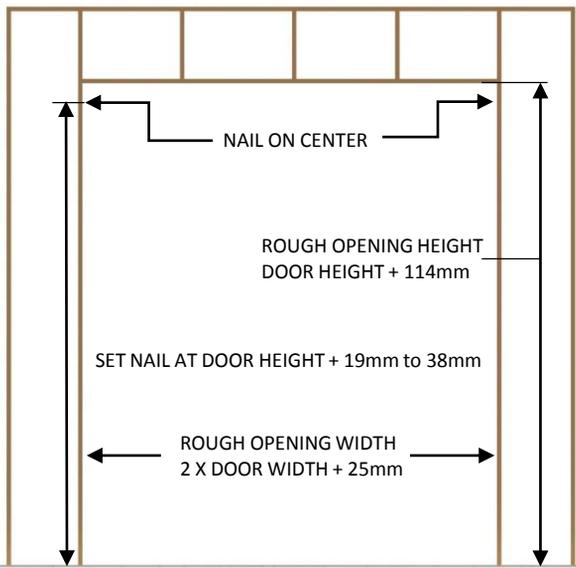
30620 – SOFT CLOSER KIT, 90KG

30621 – SOFT CLOSER KIT, 60KG



61421 – SIMULTANEOUS OPERATOR KIT
1000mmX1000mm

Step 1 Opening preparation



CONSTRUCT A ROUGH OPENING. The Header must be square and plumb with studs and LEVEL.

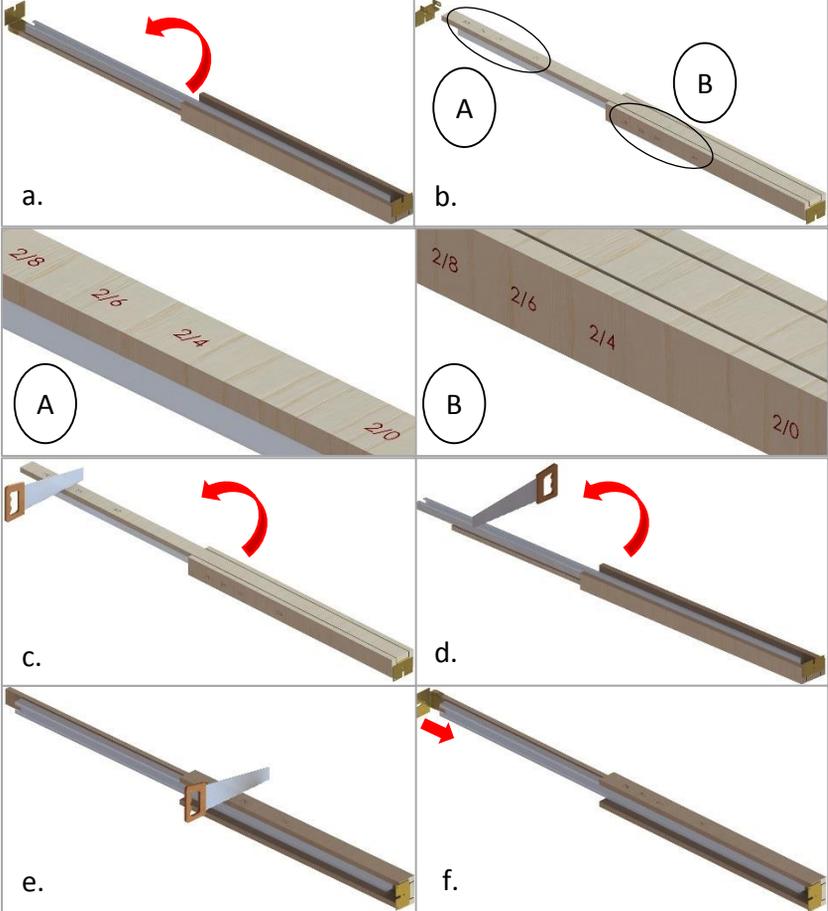
Minimum height is 2140mm, width is 2 x Door Width + 25mm.

NB: Instructions are for 2032mm high doors.

MEASURE up from the finished floor 2051mm or from the sub-floor 2070mm. This will give 19mm to 38mm clearance under the door.

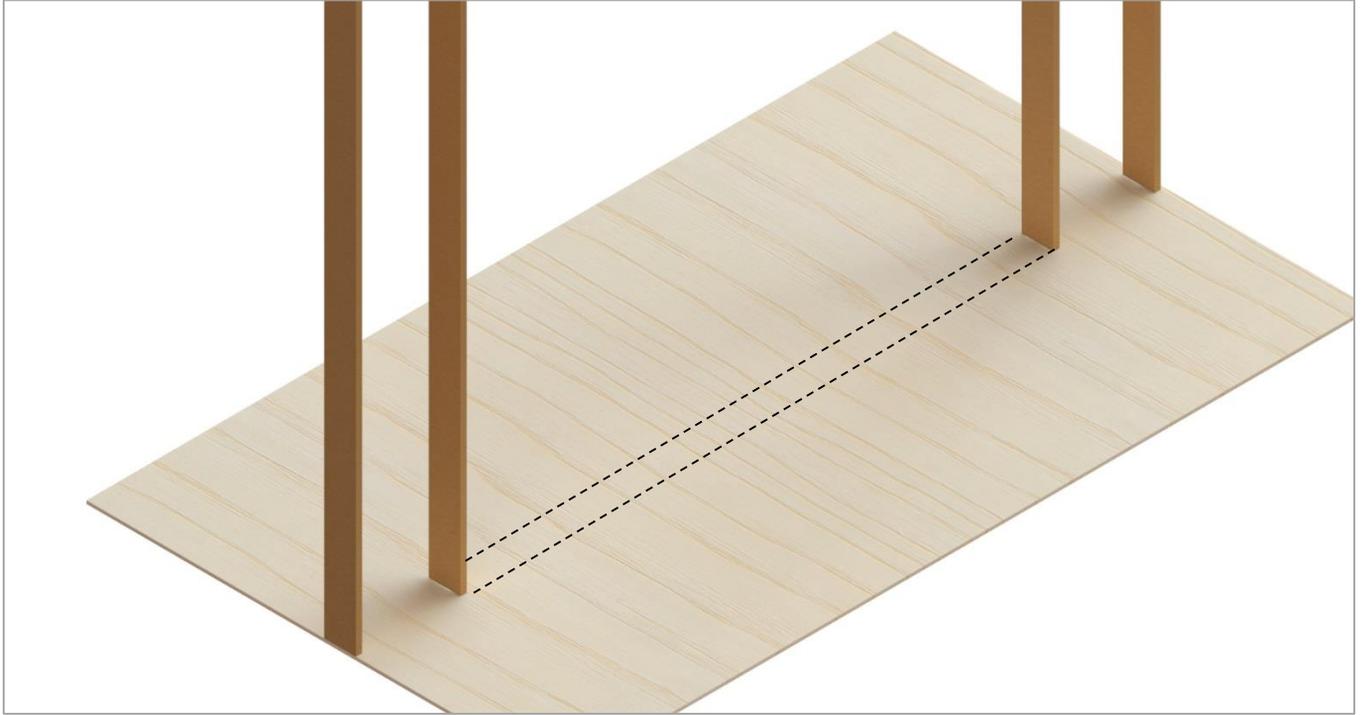
Mark each rough stud and drive a flat head nail in the centre, leaving 3mm protruding. (Frame header end brackets will rest on these nails).

Step 2 Prepare track / header



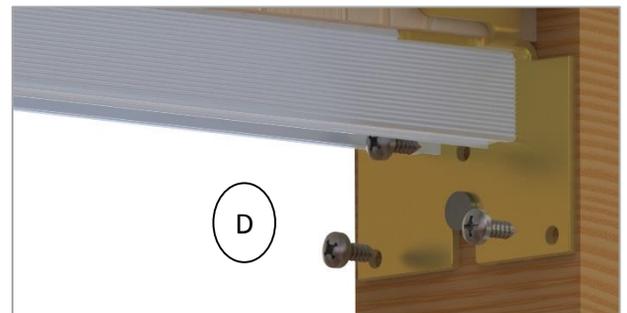
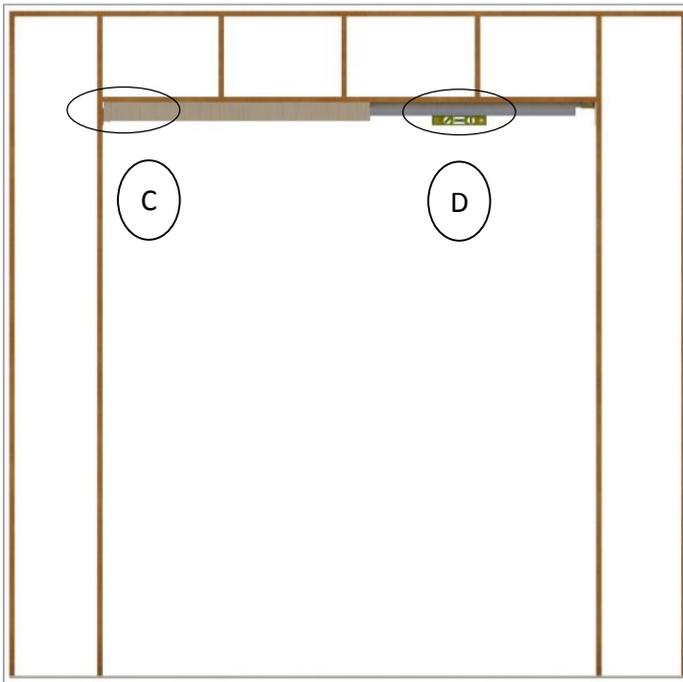
- a. Take the track/header and place it on a flat surface with the wooden head facing down;
 - b. Remove end bracket and turn the header over;
 - c. Cut the wood header ONLY, at desired door size, use markings. DO NOT CUT THE TRACK;
- $2/8 = 810\text{mm (32")}$
 $2/6 = 760\text{mm (30")}$
 $2/4 = 710\text{mm (28")}$
 $2/0 = 610\text{mm (24")}$
- d. Turn the assembly with the wood head facing down and cut the aluminium track 35mm shorter than the wooden header;
 - e. Turn header on the side and cut the trim board ONLY, on each side at door size, use markings;
 - f. Put back the end bracket at the end of the wooden head.

Step 3 Mark the floor



Make a straight chalk line on each side of the side studs to help define the pocket edges.

Step 4 Position the track / header



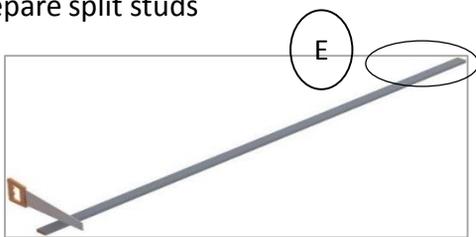
Insert the track into the opening over the nails.
After ensuring the track is levelled secure the end brackets with screws.

NB: If opted for a simultaneous operator please refer to the instructions provided with it.

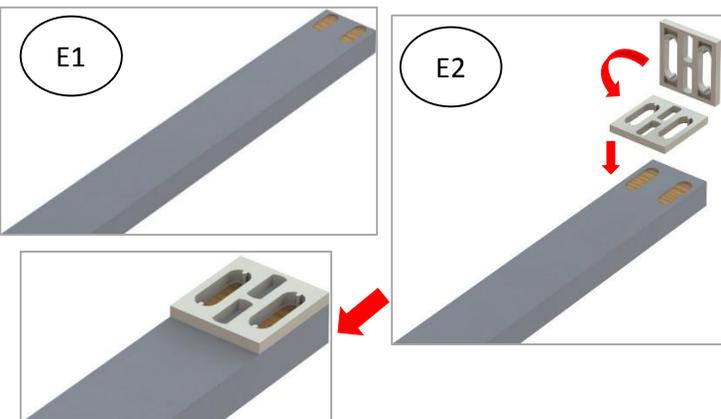
Step 5 Prepare split studs

IMPORTANT!

Before proceeding with step 5, ensure the studs are straight.



i.e. no damage has occurred during transit.



Cut the split stud at the overall height (H), DO NOT USE PLASTIC SPACERS.

For doors over 38mm up to 44mm install the plastic spacers, supplied in a plastic bag. Insert the pins from the plastic spacer into slots located on the split studs on the metal side, as shown above (E2).

NB: If opted for a cavity widening kit please refer to the instructions provided with it.



Place a split stud on the track and butt it up to the head, pre-drill and countersink holes for fixing screws, in the wood header NOT THE TRACK. Repeat the step for all the split studs.

NB: If using adaptor kit place nylon spacers before placing stud

Step 6 Installing split studs overview

If kit supplied has 4 split studs, the first set of 2 will be placed on the track and butted up to the head.

The remaining set will be placed on the track and equally spaced between the first set and the side stud.

NB: The face with the timber exposed MUST be facing out.



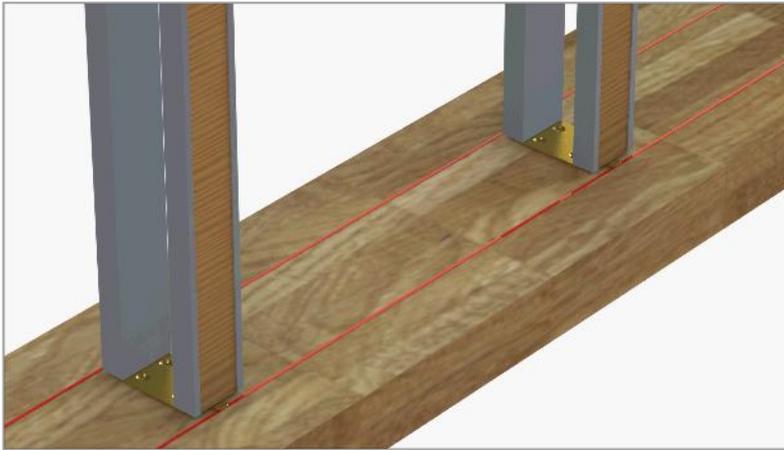
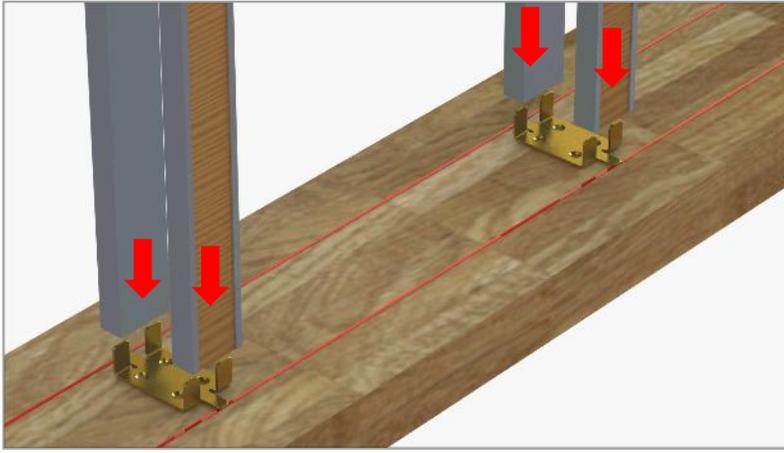
If kit supplied has 6 split studs, the first set of 2 will be placed on the track and butted up to the head.

The remaining 2 sets will be placed on the track and equally spaced between each other, the first set (already installed) and the side stud.

NB: The face with the timber exposed MUST be facing out.



Step 7 Fixing split studs into floor plate



NB: For doors up to 38mm use the plates that are inside the box and not sealed in the plastic bag

NB: For doors over 38mm up to 44mm use the plates from the plastic bag, for wider doors a widening kit **MUST** be used.

Slip floor plate fingers into split studs.

DO NOT FIX THE PLATE TO THE FLOOR.

NB: If opted for a widening kit please refer to the instructions provided with it.

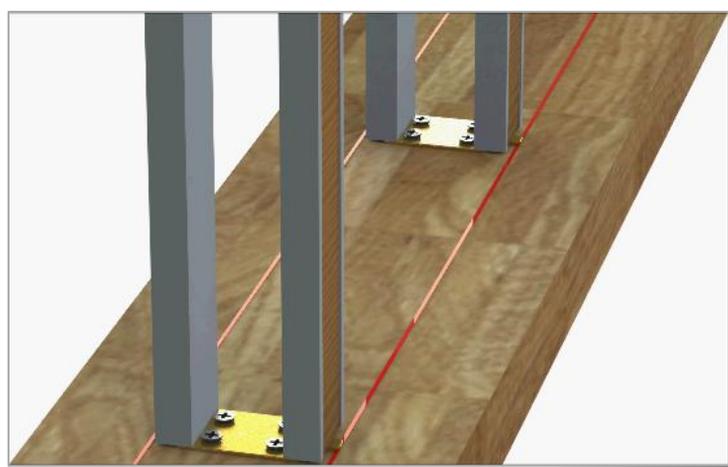
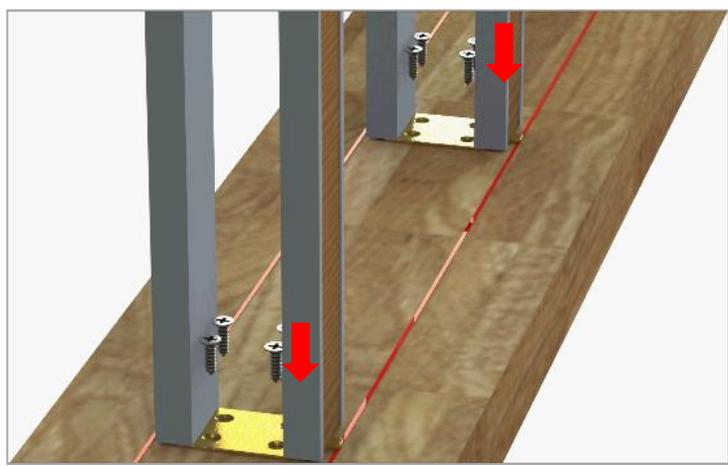
Step 8 Fixing split studs onto track



Fix the first set of split studs by butting them to the header and the track, make sure they are in a levelled position, and fix them with screws.

Fix the second pair of studs by butting them to the track equally spaced between the first set and the side stud, make sure they are in a levelled position and fix them with screws.

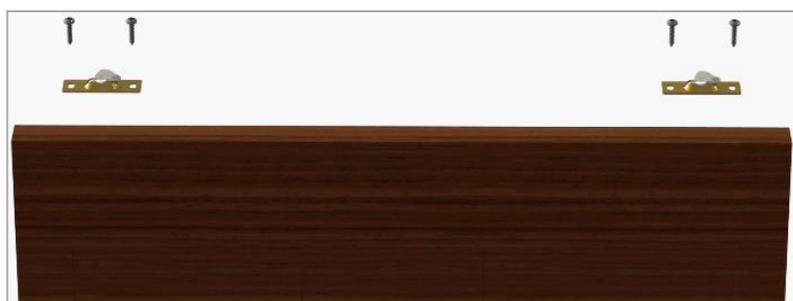
Step 9 Fixing floor plates to floor



Ensure studs are straight (on the front and on the side). To double check if everything is straight the floor plate must be located in the middle of the chalk lines.

Secure the floor plate with screws.

Step 10 Door preparation: installing hanger plates

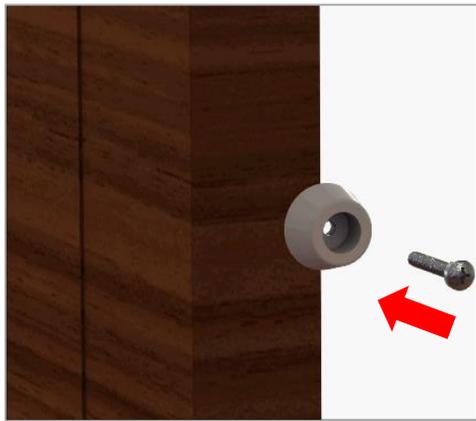


Attach the door plates on the top of the door at 50mm from the edges.

NB: The lock tabs MUST be on the same side

If opted for a soft closer or a simultaneous operator please refer to the instructions provided with it.

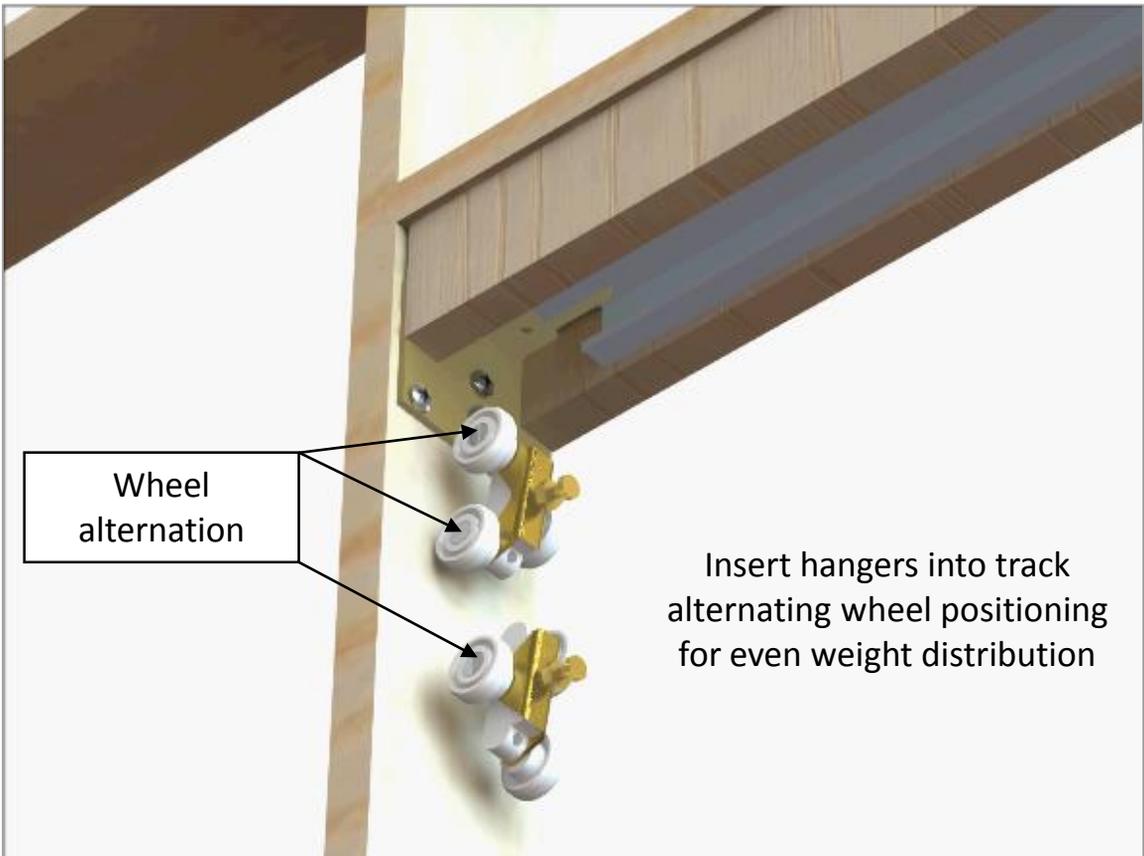
Step 11

 Door preparation: rear bumper

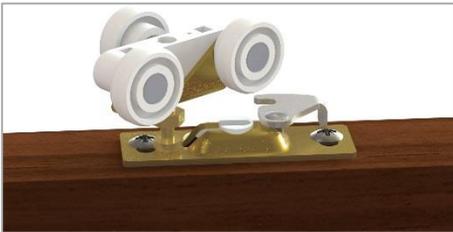
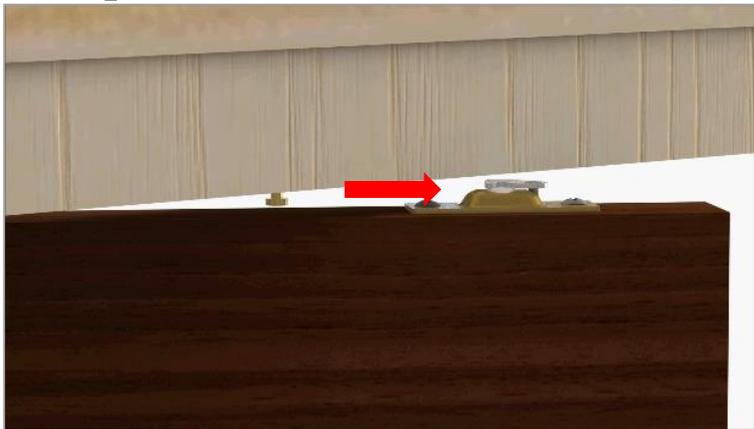
Attach bumper at the back of the door at 1000mm from the bottom.

If opted for a holdback piston please refer to the instructions provided with it.

Step 12

 Insert hangers into track

Step 13 Door installation



Mount the hanger closer to the pocket first.

Insert the hanger pin into door plate slot.



Step 14 Door installation continued.

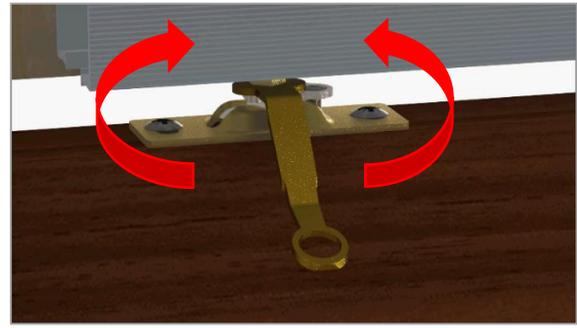
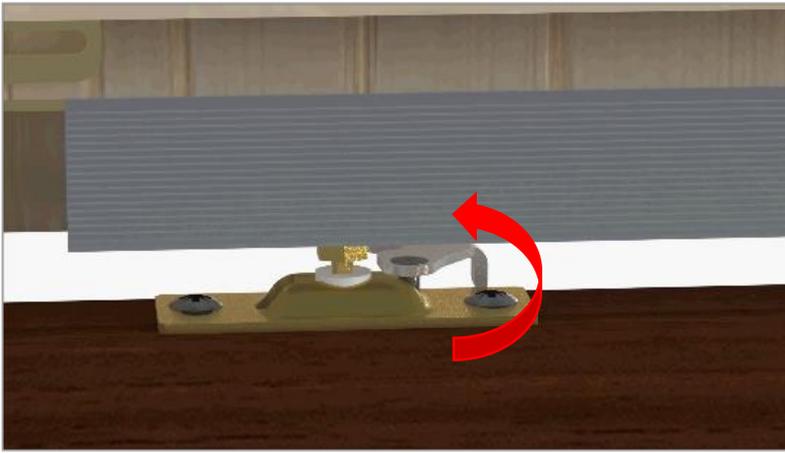


Slide the door inside the pocket to ease mounting the second door plate.

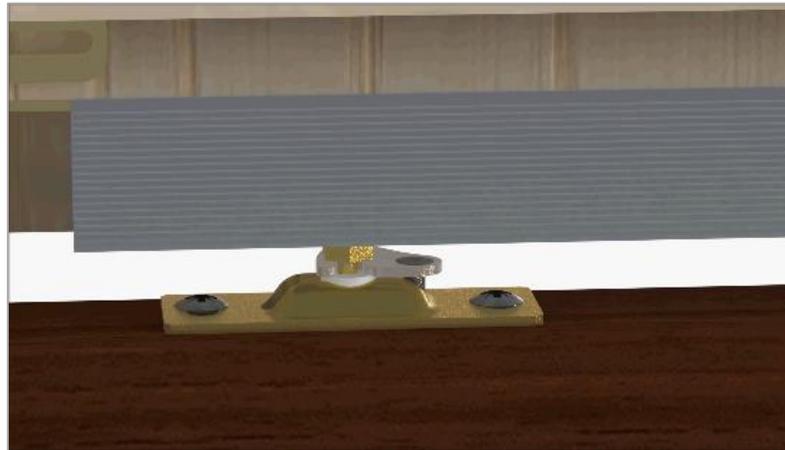


Insert hanger pin into the second door plate slot.

Step 15 Secure hanger pins



After pins are fully inserted into door plates secure them by rotating the lock tab into locked position.



After securing the pins adjust the height of the door, using the special spanner supplied, by rotating left and right the hanger bolt

Step 16 Install bottom guides



Apply desired wall material. Wall material is brought clear to edge of opening.

WARNING: Use screws no longer than necessary. Screws must not protrude into pocket or door will be damaged.

To provide a firm nailing surface, slip a 54mm wide board between split studs temporarily.

After installing the architrave (NOT SUPPLIED BY COBURN), install the bottom guides.

Adjust height to ensure door is central in pocket.

NB: If opted for a different guide please refer to the instructions provided with it.



HIDEAWAY™ SERIES

Fitting instructions



Coburn Sliding Systems Limited

Unit 1, Cardinal West,

Godmanchester, PE29 2XN, United Kingdom

Phone: +44 (0)20 8545 6680

Fax: +44 (0)20 8545 6720

E-mail: sales@coburn.co.uk

www.coburn.co.uk